

# GLASS IS LIFE™

**O-I** makers of pure, sustainable, brand-building glass packaging

**O-I GLASSPACK GmbH & co. KG**

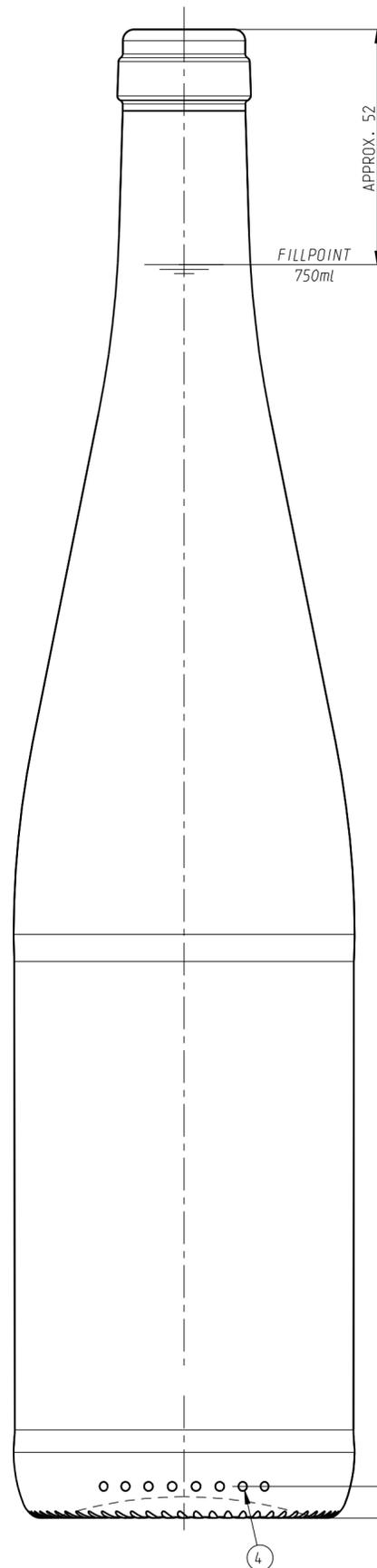
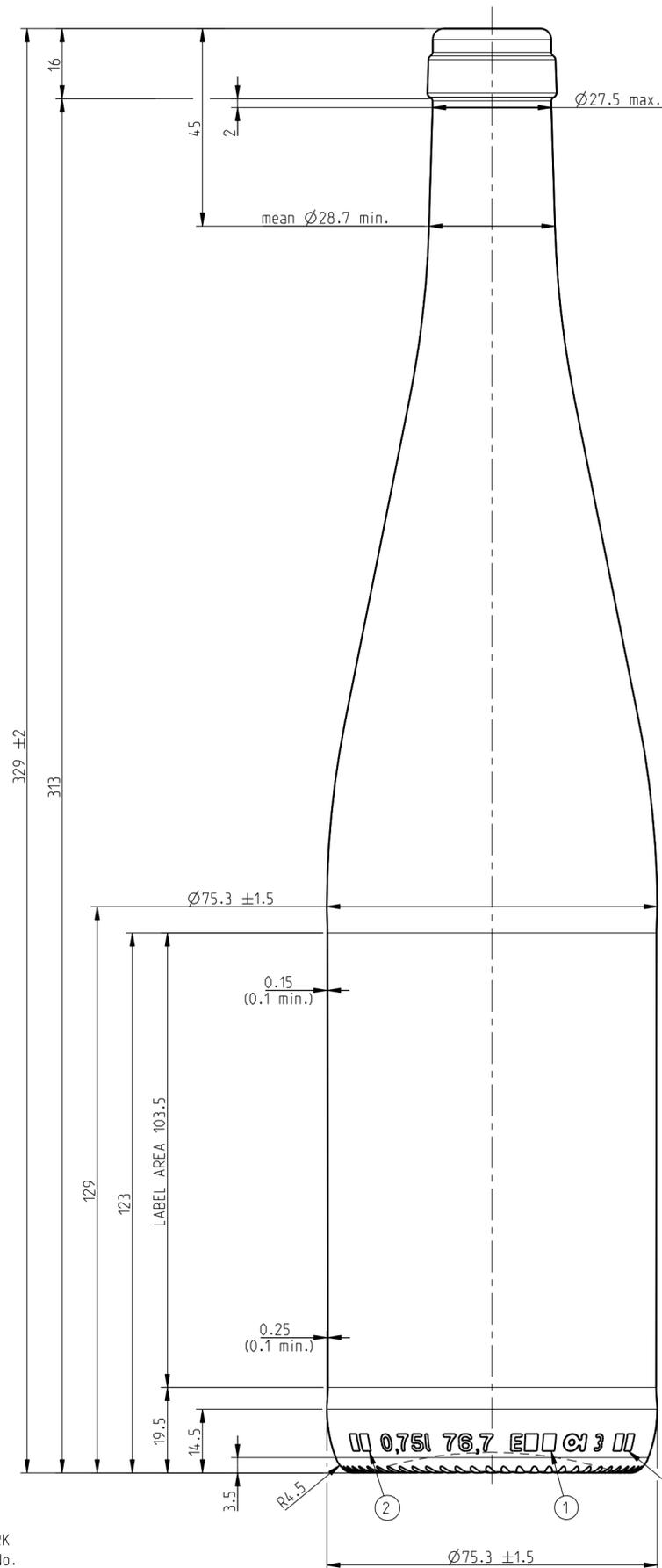
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**CONTAINER & MOULD ENGINEERING  
EUROPE**

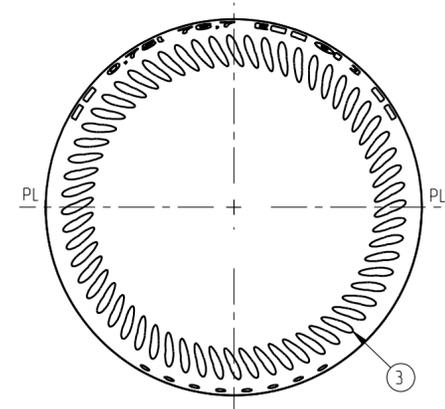
NOTES:  
THIS DRAWING IS THE PROPERTY OF O-I AND  
MUST NOT BE REPRODUCED OR DISCLOSED  
WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE  
PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER  
MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.



APPROX. 52  
This detail only serves for the approximation of the attitude of the filling machine. The brimfull capacity remains binding.



1 = TRADEMARK  
2 = CAVITY No.  
3 = STIPPLING  
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.  
4 = CAVITY CODE

SCALE 1:1

CATEGORY WINE		TILT ANGLE 15.43°	
MAX. VERTICALITY TOLERANCE ± 3.6 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 3509		FINISH REF. CETIE GME 50.1 1994	
MINIMUM THROUGH BORE 17.5 mm		MAX FILLING TUBE Ø 16 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL) 767ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT) 750ml			
CONTAINER WEIGHT 450g APPROX.			
FINISH DESIGNATION FR_30_GME 50.1_H160_3509		MAX GAS VOLUME	
PROCESS B&B	RETURNABLE NO	DESIGN REF. 48-1888	
<b>various customers 0,75l SCHLEGELFLASCHE</b>			
DESIGNER	J.B.	DATE	07.08.2012
CHECKED	S.Mo.	DATE	07.08.2012
DRAWING NUMBER <b>120503</b>		MOULD/SAP NUMBER <b>120503</b>	

No	DATE	REVISIONS	DESIGN/CHECK