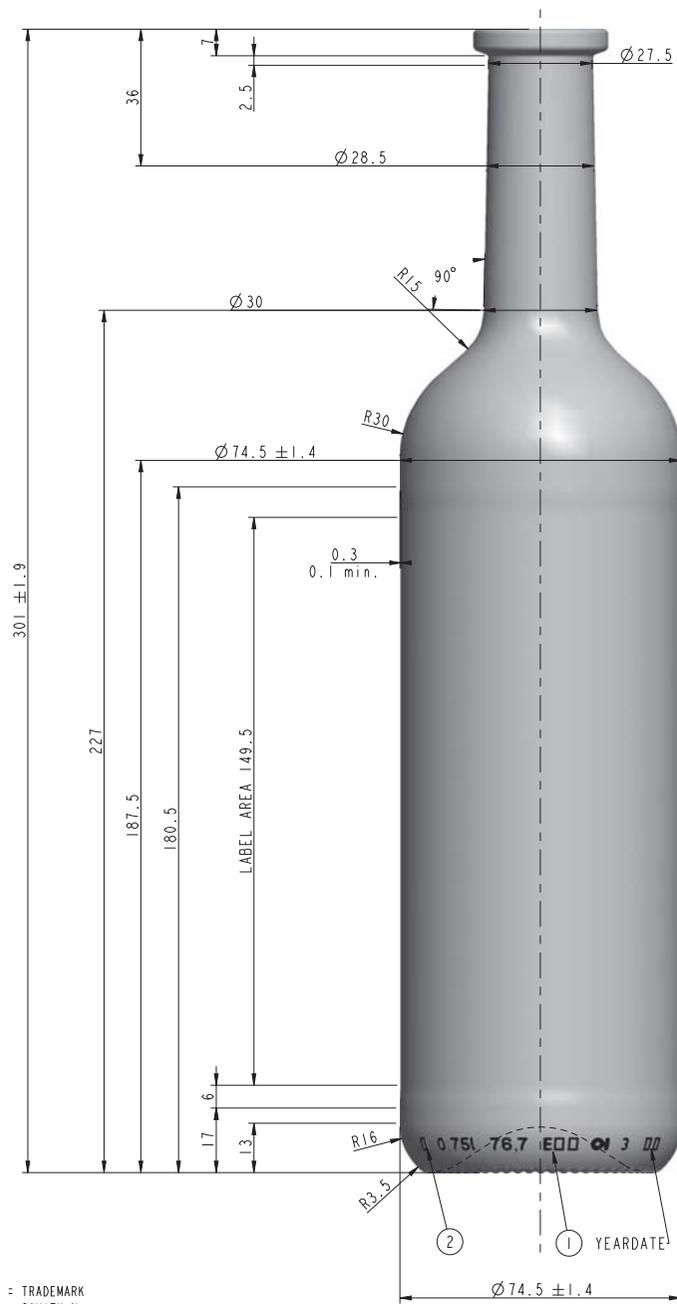
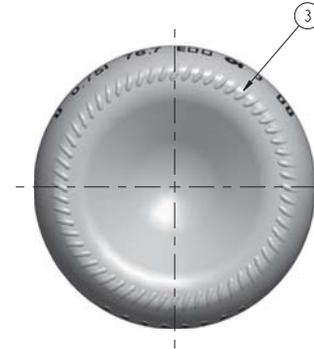


**CONTAINER & MOULD ENGINEERING
EUROPE**



This detail only serves for the approximation of the attitude of the filling machine, the brimfull capacity remains binding



MASSTAB 1/2

NOTES:
THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.
DIMENSIONS EXPRESSED IN mm
ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.
MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY. ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

CATEGORY WINE		TILT ANGLE 14.83°	
MAX. VERTICALITY TOLERANCE ±3.4 mm		MEASURING CONTAINER YES	
FINISH SAP NUMBER 6009		FINISH REF. SPECIAL	
MINIMUM THROUGH BORE 18.0 mm		MAX FILLING TUBE Ø 17 mm	
CONTAINER OVERFLOW CAPACITY (BRIMFUL)			
767ml ± 10ml			
CONTAINER RATED CAPACITY (FILLPOINT)			
750ml APPROX.			
CONTAINER WEIGHT			
420g APPROX.			
FINISH DESIGNATION DE_36_SPECIAL_H70_6009		MAX GAS VOLUME	
PROCESS	RETURNABLE NO	DESIGN REF. EU-8318	

75cl BD CALIFORNIA L

DESIGNER	M.Dudek	DATE	19/11/13
CHECKED		DATE	
DRAWING NUMBER 131115		MOULD/SAP NUMBER 131115	

1 = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN INDICATION AND THE CONSTRUCTION IS AT THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE 1:1

No	DATE	ADDED MOULD/SAP NUMBER	DV
1	15.04.2014	CHANGE FILLPOINT TOLERANCE	M.Du.
		REVISIONS	DESIGN/CHECK